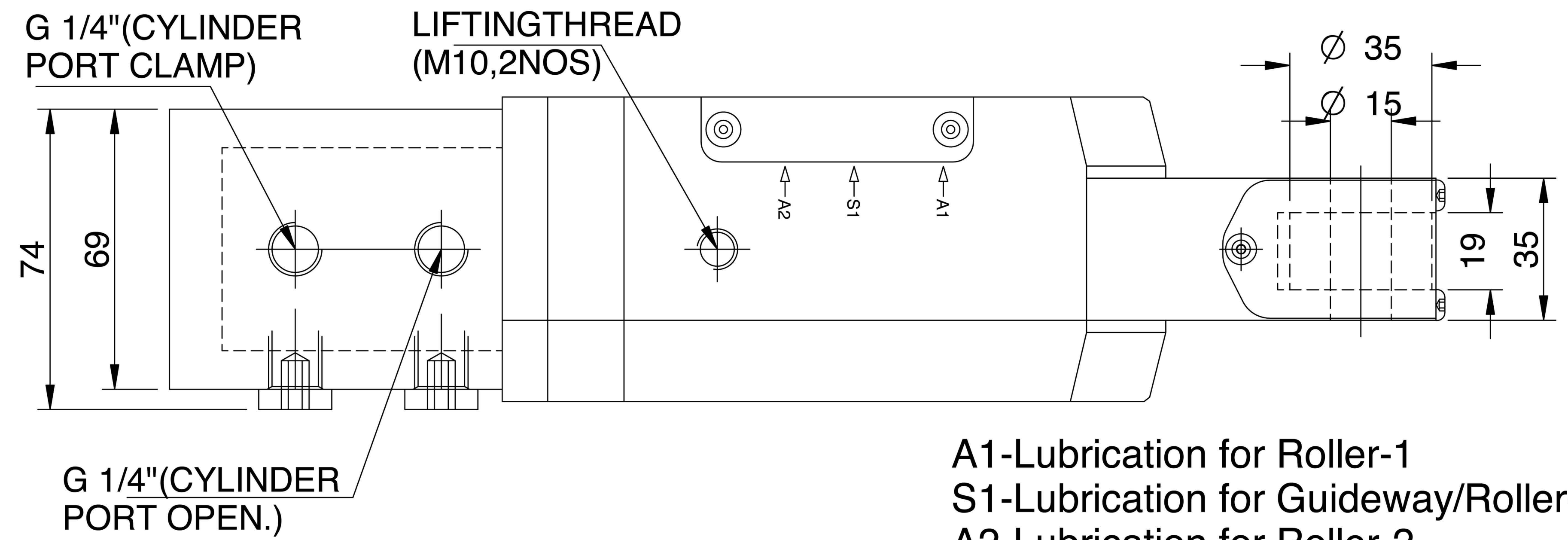
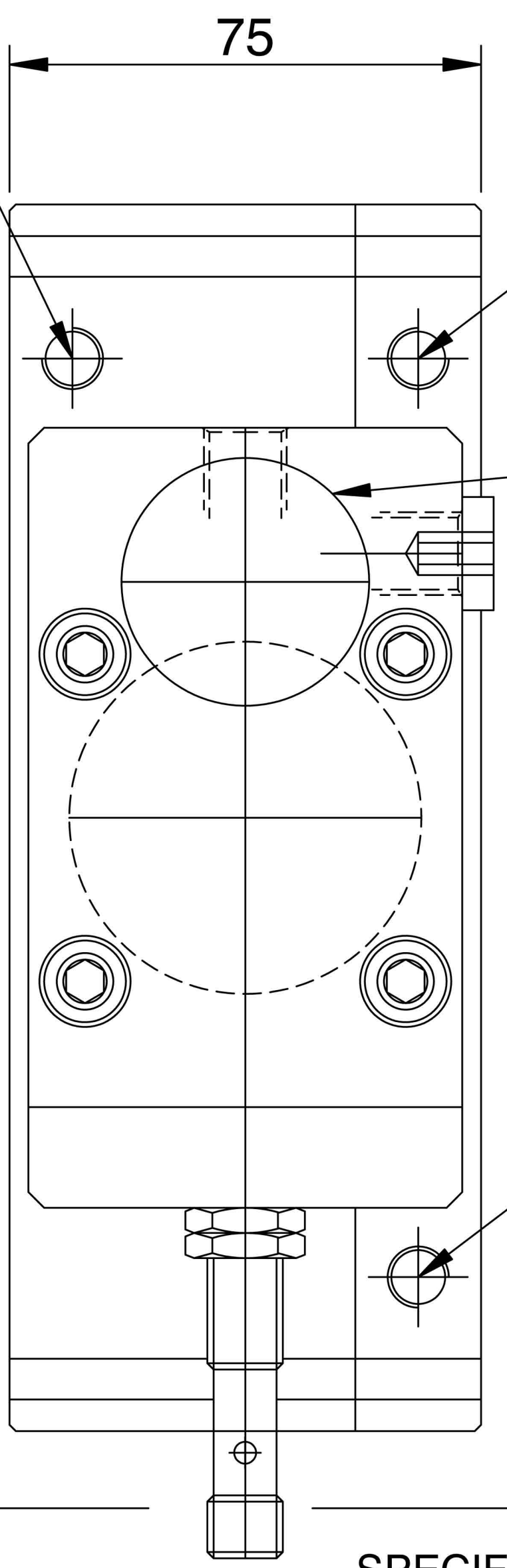


CENTRALIZED LUBRICATION G 1/8"



A1-Lubrication for Roller-1
 S1-Lubrication for Guideway/Roller-3
 A2-Lubrication for Roller-2

SPECIFICATION SHEET

1.	Steady model	FRU-N2
2.	Centering range	8-101mm
3.	Piston dia	50 mm
4.	Operating pressure	8-70 bar
5.	Max clamping force/ roller	450 dan
6.	Centering accuracy	0.02 mm
7.	Repetability	0.005 mm
8.	Max roller surface speed	800 m/ min
9.	Weight(approx)	20 kg

Semi product:	Final size:	Material:	Qty:	Weight:	Scale:																						
IS 2102-1969 General tolerances where not specified																											
Alterations																											
<table border="1"> <thead> <tr> <th>Over</th> <th>Up to</th> <th>Tol.</th> </tr> </thead> <tbody> <tr> <td>0.5</td> <td>6</td> <td>+0.1</td> </tr> <tr> <td>6</td> <td>30</td> <td>+0.2</td> </tr> <tr> <td>30</td> <td>120</td> <td>+0.3</td> </tr> <tr> <td>120</td> <td>315</td> <td>+0.5</td> </tr> <tr> <td>315</td> <td>1000</td> <td>+0.8</td> </tr> <tr> <td>1000</td> <td>2000</td> <td>+1.2</td> </tr> </tbody> </table>							Over	Up to	Tol.	0.5	6	+0.1	6	30	+0.2	30	120	+0.3	120	315	+0.5	315	1000	+0.8	1000	2000	+1.2
Over	Up to	Tol.																									
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Angular Dimension																											
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Designation: OVERALL LAYOUT				Drawn: 29/11/12																							
				Checked: 29/11/12																							
				Approved:																							
				Drawing No. FRU-N2-05-001-3																							
				No. of Sheets:		Sheet No.																					

IF IN DOUBT ASK.
DO NOT MEASURE DRAWING

Surface finish	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100
Ra value - μm	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	
Roughness No.													

Heat treatment	Hardness	Case depth